Gas Centrifuge Enrichment

Licensing Reviews

AREVA NC Gas Centifuge Facility

LES Gas Centifuge Facility
USEC Inc. Gas Centrifuge

Related Information

FAO

Fact Sheet on Gaseous Diffusion

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Louisiana Energy Services (LES) Gas Centrifuge Facility

The LES partnership is currently owned entirely by Urenco. Exelon, Duke Power, and Entergy were previously partners in LES but dropped out of the partnership following the issuance of the license to LES to construct and operate a uranium enrichment facility. LES intends to use Urenco's sixth generation gas centrifuge technology that is being used in Europe. Urenco has a capacity of about 20 percent of the world's enrichment market.

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For further information on the Louisiana Energy Services Gas Centrifuge Facility, contact us.



Regulation and Legislation

In 1990, Congress passed the Solar, Wind, Waste, and Geothermal Power Production Incentives Act. Among other things, this legislation amended the Atomic Energy Act of 1954 to require licensing of uranium enrichment facilities under U.S. Nuclear Regulatory Commission (NRC) regulations in 10 CFR Parts 40 and 70. The act also stated that the construction and operation of a uranium enrichment facility is considered a major Federal action significantly affecting the quality of the human environment for the purposes of the National Environmental Policy Act of 1969. Therefore, an Environmental Impact Statement (EIS) needs to be prepared for this type of facility. Under the legislation, an adjudicatory hearing on the licensing of the construction and operation is required. This hearing must be completed before issuance of a license. The act also requires the applicant to obtain public liability insurance for the facility and requires the NRC to inspect the facility before operations begin to ensure that the plant is constructed to meet the license requirements.



License Application

On December 12, 2003, LES submitted a license application and environmental report to NRC for a proposed gas centrifuge uranium enrichment plant. Full capacity of 3 million SWU/yr is currently projected for 2013, depending on market demand. On September 2, 2003, LES announced its site selection as Lea County, New Mexico.

On January 30, 2004, the Commission issued an Order initiating the LES proceeding applicable to its application for a uranium enrichment plant. The Order offered an opportunity for a hearing, ordered the use of the new 10 CFR Part 2 hearing procedures and a 30-month licensing Review Schedule, and addressed several policy issues applicable to uranium enrichment facility licensing.

On April 19, 2004, NRC provided the staff's initial technical review of the license application that

identified a need for additional information. LES submitted its response to the Request for Additional Information (RAI) on May 19, 2004. A second RAI was sent to LES on April 29, 2004, concerning the preparation of an EIS for the proposed facility. LES submitted responses to the RAI regarding its environmental review on May 20, 2004, and June 10, 2004.

On October 20, 2004, an RAI on the decommissioning funding plan was sent to LES. LES provided responses on December 10, 2004; January 7, 2005; March 3, 2005; March 29, 2005; and April 8, 2005. The March 29 and April 8 responses contain proprietary information.

On January 28, 2005, an additional RAI on environmental impacts was sent to LES. LES responded to this request on February 11, 2005.

The following is a list of the current effective revisions to the Safety Analysis Report and Environmental Report:

Safety Analysis Report

Revision 1	February 27, 2004
Revision 2	July 30, 2004
Revision 3	September 30, 2004
Revision 4	April 22, 2005
Revision 5	April 29, 2005
Revision 6	May 25, 2005
Revision 7	June 10, 2005
Revision 8	February 16, 2006
Revision 9	February 28, 2006
Revision 10	March 16, 2006
Revision 11	March 24, 2006
Revision 12	October 23, 2006
Revision 12a	April 10, 2007
Revision 13	July 30, 2007
Revision 14	October 12, 2007
Revision 15	November 17, 2007
Revision 16	January 30, 2008

Environmental Report

Revision 1

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Revision 2	July 30, 2004
Revision 3	September 30, 2004
Revision 4	April 22, 2005
Revision 5	June 10, 2005
Revision 6	March 16, 2006
Revision 7	March 24, 2006
Revision 8	January 29, 2007
Revision 8a	April 10, 2007
Revision 9	July 30, 2007
Revision 10	January 30, 2008

On June 23, 2006, NRC issued a license to LES to construct and operate a uranium enrichment facility. The license was issued following favorable hearing decisions by the Atomic Safety and Licensing Board.

February 27, 2004



Safety Evaluation Report

On December 12, 2003, Louisiana Energy Services submitted an application for a uranium

enrichment facility. On June 15, 2005, the NRC staff completed its review of the application and documents the results in the Safety Evaluation Report for the National Enrichment Facility in Lea County, New Mexico, Louisiana Energy Services (NUREG-1827).

The review evaluates the potential adverse impacts of facility operation on worker and public health and safety under both normal operating and accident conditions. The review also considers physical protection of special nuclear material (SNM) and classified matter, material control and accounting of SNM, and the management organization, administrative programs, and financial qualifications provided to ensure safe design and operation of the facility.

The NRC staff concludes, in this Safety Evaluation Report, that the applicant's descriptions, specifications, and analyses provide an adequate basis for safety and safeguards of facility operations and that operation of the facility does not pose an undue risk to worker and public health and safety.

NRC staff issued a Safety Evaluation Report Supplement on criticality safety issues on March 3, 2006. The supplement addressed issues related to the criticality safety validation report. NRC staff concluded that LES had adequately addressed the validation of its computer codes used in evaluating nuclear criticality safety issues.

On April 6, 2006, NRC staff issued a Safety Evaluation Report Supplement on DOE's cost estimate for the disposition of depleted uranium. NRC staff concluded that DOE's cost estimate was reasonable and complied with its regulations.

On May 16, 2006, NRC staff issued a Safety Evaluation Report Supplement on changes in the LES partnership agreement, whereby Urenco, the principle general partner, purchased the shares of Westinghouse Enrichment Company. NRC staff concluded that the change presented adequately described the corporate identity, structure, and financial information required under the regulations; that LES was financially qualified to build and operate the proposed facility; and that LES met the requirements for Foreign Ownership, Control, and Influence.



Environmental Review

NRC develops, as required by the National Environmental Policy Act (NEPA), an Environmental Impact Statement for "major Federal actions significantly affecting the quality of the human environment." Licensing a uranium enrichment facility is considered a "major Federal action," requiring an EIS. For more information about NEPA and the environmental review process, see Frequently Asked Questions About NRC's Role under the National Environmental Policy Act.

The NRC staff held a public meeting on the scope of the EIS for the proposed National Enrichment Facility (NEF) to be constructed and operated by LES on March 4, 2004, in Eunice, New Mexico. The public was encouraged to provide comments on the NRC's scoping process.

The NRC issued its draft EIS on September 17, 2004, for public comment. NRC staff held a public meeting on October 14, 2004, in Eunice, New Mexico, to provide an opportunity for the public to comment on the draft EIS. The public comment period closed on January 7, 2005.

On June 15, 2005, the NRC staff issued Environmental Impact Statement for the Proposed National Enrichment Facility in Lea County, New Mexico -- Final Report (NUREG-1790). In the final EIS, the staff analyzed the environmental impacts from the proposed NEF and determined that such impacts generally would be small to moderate. In preparing the final EIS, the staff addressed nearly 4200 comments on the draft EIS that were received from approximately 400 individuals.



Correspondence and Other Information

Some links on this page are to documents in our Agencywide Documents Access and Management System (ADAMS), and others are to documents in Adobe Portable Document Format (PDF). ADAMS documents are provided in either PDF or Tagged Image File Format (TIFF). To obtain free viewers for displaying these formats, see our Plugins, Viewers, and Other Tools page. If you have questions about search techniques or problems with viewing or printing

documents from ADAMS, please contact the Public Document Room staff.

Date	Description		
04/03/2008	Review of Indirect Transfer of License and Amendment 6 to License		
03/14/2008	Review of Byproduct Material, Liability Insurance, and Decommissioning Financial Assurance Changes		
02/08/2008	Review Of Louisiana Energy Services Amendment Request To Modify Structural Design Safety Factors (TAC L32392)		
01/28/2008	Review of Louisiana Energy Services Standard Practice Procedures Plan for the Protection of Classified Matter, Revision 3, and Amendment 5 to License		
01/28/2008	Review of ETUS Standard Practice Procedures Plan for the Protection of Classified Matter and Amendment 4 to License		
01/25/2008	Review of Quality Assurance Program Description and Amendment 3 of License		
06/26/2007	Amendment 2 to LES License		
05/02/2007	Amendment 1 to LES License		
06/23/2006	License for the Louisiana Energy Services National Enrichment Facility		
05/16/2006	Safety Evaluation Report Supplement on Ownership Changes (Louisiana Energy Services Gas Centrifuge Uranium Enrichment Facility)		
04/06/2006	Safety Evaluation Report Supplement on Review of U.S. Department of Energy Depleted Uranium Disposition Cost Estimate (Louisiana Energy Services Gas Centrifuge Uranium Enrichment Facility)		
03/03/2006	Revised Safety Evaluation Report Sections 5.3.6.3 and 5.5 (Louisiana Energy Services Gas Centrifuge Uranium Enrichment Facility)		
04/09/2004	Louisiana Energy Services Quality Assurance Program Description for the National Enrichment Facility		
01/22/2004	License Application for the National Enrichment Facility - Acknowledgment of Receipt		

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Public Involvement

Meeting Schedule

For upcoming meetings, see our Public Meeting Schedule. Information for the meetings on this page are available at this Web site or in ADAMS if an accession number is given.

Meeting Archive

Meetings and Other Interactions Between LES and NRC			
Meeting Date	Subject		
01/02/2008	12/17/07 LES Meeting Summary		
	Meeting Summary		
11/30/2007	12/17/07 Meeting Notice: Meeting with Louisiana Energy Services to Discuss Project Management Issues and Status Related to the Licensee's Gas Centrifuge Uranium Enrichment Facility to be Constructed in Eunice, NM • Meeting Notice		
09/18/2007	Closed Meeting Notice: Meeting with Louisiana Energy Services to Discuss Additional Security Measures Order on Protection of Classified Information for the National Enrichment Facility • Meeting Notice		
09/14/2007	Closed Meeting Notice: Meeting with Louisiana Energy Services to Discuss		

	Proprietary Structural Design Changes for the National Enrichment Facility				
	Meeting Notice				
09/12/2007	Closed Meeting Notice: Meeting with Louisiana Energy Services to Discuss Additional Security Measures Order on Physical Security for the National Enrichment Facility				
	Meeting Notice				
06/11/2007	Louisiana Energy Services Management Meeting				
	Meeting Summary				
12/12/2006	Louisiana Energy Services Quarterly Management Meeting				
08/10/2006	Meeting Summary Louisiana Energy Services Public Meeting				
00/10/2000	Louisiana Lifergy Services Fublic Meeting				
	Meeting Summary				
05/23/2006	Louisiana Energy Services Quarterly Management Meeting				
	Meeting Summary				
02/10/2006	In-Office-Review Summary: Louisiana Energy Services Nuclear Criticality Safety Validation and Verification Report				
	Meeting Summary				
12/20/2005	Louisiana Energy Services Management Meeting				
	Meeting Summary				
08/02/2005	Louisiana Energy Services Public Meeting Summary				
05/31/2005	 Meeting Summary In-Office-Review Summary: Louisiana Energy Services Decommissioning Funding 				
	Meeting Summary				
05/18/2005	Louisiana Energy Services Quarterly Management Meeting				
	Meeting Summary				
04/19/2005	In-Office-Review Summary: Louisiana Energy Services Decommissioning Funding				
	Meeting Summary				
01/12/2005	January 12, 2005, Meeting Summary: Louisiana Energy Services Quarterly Management Meeting				
	Meeting Summary				
11/10/2004	Summary of meeting with Louisiana Energy Services about the LES Gas Centrifuge Uranium Enrichment Plant				
	Meeting Summary				
10/21/2004	Louisiana Energy Services Quarterly Management Meeting				
	Meeting Summary				
09/09/2004	In-Office-Review Summary: Louisiana Energy Services Safe-By-Design				
09/09/2004	In-Office-Review Summary: Louisiana Energy Services Safe-By-Design Approach				

	Meeting Summary		
06/24/2004	Louisiana Energy Services Quarterly Management Meeting		
	Meeting Summary		
05/27-28/2004	Louisiana Energy Services' In-Office Review, Hobbs, New Mexico and Site Visit, Eunice, New Mexico		
	Meeting Summary		
03/25/2004	Louisiana Energy Services Quarterly Management Meeting		
	Meeting Summary		
03/09-10/2004	Louisiana Energy Services' Integrated Safety Analysis In-Office Review		
	Meeting Summary		
02/26/2004	Louisiana Energy Services' Approach for Preparing the Integrated Safety Analysis		
	Meeting Summary		
11/04/2003	Public Meeting on the Louisiana Energy Services Proposed Enrichment Plant in Eunice, New Mexico		
	Meeting Summary		
10/01-03/2003	Meetings with Local Officials Related to the Louisiana Energy Services Proposed Enrichment Plant in Eunice, New Mexico		
	Meeting Summary		
03/06-07/2003	Conference call to discuss Quality Assurance Summary		
	Call summary		
02/12/2003	Louisiana Energy Services State Senate Hearing		
	Meeting Summary		
11/18/2002	Louisiana Energy Services Smith County Commission Meeting and Macon County Public Information Forum		
	Meeting Summary		
10/21/2002	Trousdale County Commission Meeting Summary		
	Meeting Summary		
10/14/2002	LES Public Information Forum Meeting Summary		
	Meeting Summary		
10/03/2002	Louisiana Energy Services Pre-Application Meeting on Site Characterization		
	Meeting Summary		
09/24-25/2002	Meeting with State Officials and County Executives on LES proposed application		
	Meeting Summary		
09/05/2002	LES Pre-Application Meeting on Operational Experience and Quality Assurance		
	Meeting Summary		
08/08/2002	LES Pre-Application Meeting on Instrumentation and Controls and Integrated Safety Assessment		
	Meeting Summary		

06/25/2002	Louisiana Energy Services Pre-Application Meeting on Information Security	
	Meeting Summary	
05/29/2002	Louisiana Energy Services Pre-Application Meeting on Information Security	
	Meeting Summary	
05/21-23/2002	Foreign Trip	
	Meeting Summary	
04/30/2002	LES Pre-Application Meeting on General Policy Issues	
	Meeting Summary	
03/19/2002	LES Pre-Application Meeting on General Licensing Issues	
	Meeting Summary	

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Indirect Transfer of License

On October 19, 2007, LES submitted a request for indirect transfer of license. In this request, LES proposes to: (1) restructure itself from a Limited Partnership to a Limited Liability Company; and (2) reorganize the ownership arrangement of Urenco Deelnemingen BV, a current partner of LES. No physical changes to the LES facility or operational changes are being proposed.

On January 31, 2008, in accordance with 10 CFR 2.1 301 (b), NRC published a *Federal Register* notice on the consideration of the application and offering an opportunity to provide comments and petition for a hearing. No comments or petitions for a hearing were received.

The following is a list of correspondence applicable to this licensing action:

Document	Date	ADAMS Accession Number
LES request for indirect transfer of license	10-19-07	ML073580228
NRC acceptance review	11-07-07	ML073170148
LES revision of proprietary designation	11-05-07	ML073120014
NRC approval of request to withhold information	11-30-07	ML073330368
Federal Register Notice	01-31-08	ML073551143
NRC approval of Indirect Transfer of License	04-03-08	ML080800028

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Related Information

- Frequently Asked Questions About Gas Centrifuge Enrichment Plants
- Standard Review Plan for the Review of a License Application for a Fuel Cycle Facility -Final Report (NUREG-1520)

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